

Filter Performance Monitors

PROCESS & EMISSIONS MONITORING SYSTEMS

ELECTRODYNAMIC™



Multi-compartment
Predictive Bag-Filter
Leak Detection System

SPECIFIC FEATURES:

- Self-contained leak monitoring system for on-line and off-line cleaned multi-compartment bag filters
- Identifies compartments with broken or leaking bags before large-scale emission events occur
- Reduces filter maintenance intervals, process down-time and filter costs
- PC-ME DUST TOOLS software options for comparing compartment emissions and locating specific, failing bag rows
- Sensor Probe Check option for improved data integrity and Quality Assurance



TECHNOLOGY

SYSTEM DESCRIPTION

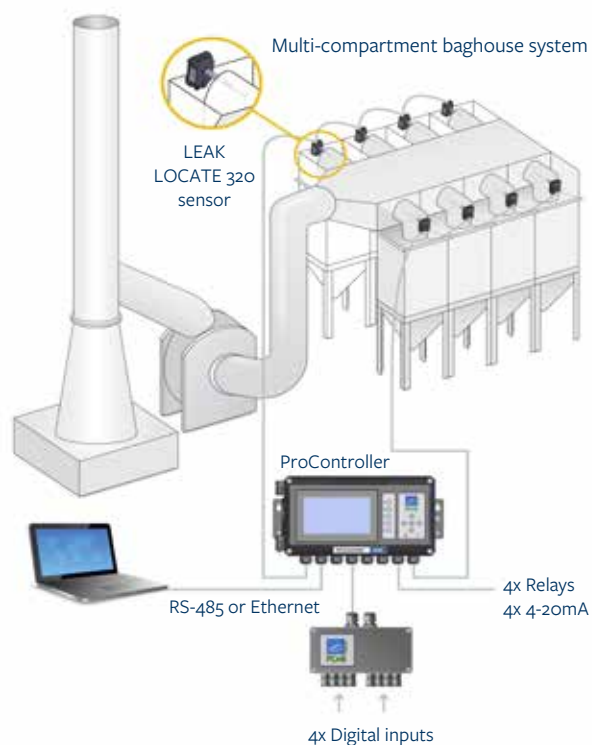
The LEAK LOCATE 320 is a digitally networked, multi-compartment baghouse monitoring system providing remote observation of the condition of bag and cartridge filters.

An *ElectroDynamic*[®] sensor is installed in the outlet of each compartment to monitor dust emission levels. The network of sensors is connected to the ProController, which provides a large graphical user interface giving a clear indication of each compartment's dust level and onward communication to a PC or PLC network.

The system is supported by the PC-ME DUST TOOLS software suite for PCs, with advanced features for monitoring emission trends and identifying failing or broken bags. For on-line cleaned bag filters the specific bag row containing leaking bags can be located.

The LEAK LOCATE 320 is a valuable filter-maintenance tool:

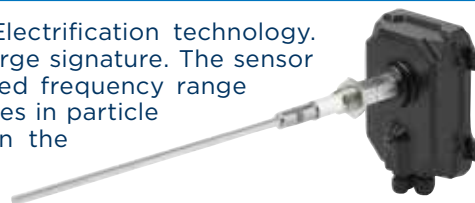
- giving advance warning of filter deterioration
- enabling users to make significant savings in spares, maintenance time and lost production time
- reducing the likelihood of large-scale emission events occurring.



PRINCIPLE OF SENSOR OPERATION

The sensors use PCME's unique and patented *ElectroDynamic*[®] Probe Electrification technology. Particulates in the airstream interact with the sensing rod to induce a charge signature. The sensor electronically filters the resulting signal to reject signals outside a defined frequency range (rejecting the DC Triboelectric signal), making it less susceptible to changes in particle velocity and eliminating the effect of any particulate contamination on the sensing rod (unlike Triboelectric dust monitors which suffer from sensor contamination issues).

The optional sensor Probe Check is a valuable additional feature for detecting contamination across the insulator, for improved Quality Assurance.



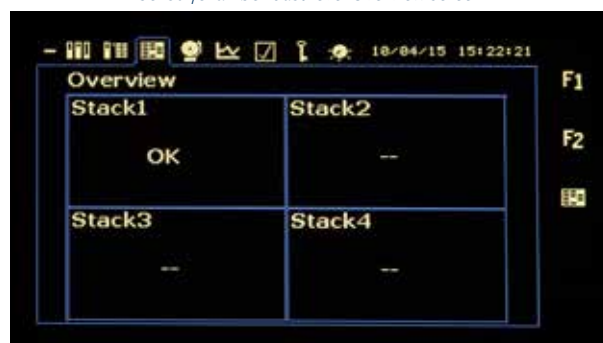
PROCONTROLLER - FEATURES AND FUNCTIONS

- Navigation keys (Up/Down/Right/Left/Enter, plus five function keys (incl. 2x user-programmable short-cut keys, 2x menu keys, and 1x back button) for rapid menu access and response
- Powering the sensor network
- Setup and configuration of the sensor network (optional setup via System Set software module, see software options below)
- Icon-driven, multi-lingual menu
- Dynamic or manual allocation of Ethernet settings
- Scaling the output of sensors (to between 0 and 100%) to provide an indication of relative emission levels between compartments
- Displaying overviews of sensor and system status, including Probe Check results, and alarms and emission levels per compartment
- Providing alarm relay outputs that can be configured to suit requirements, e.g. high and high/high emission alarms, sensor status and system failures
- Providing multiple, simultaneous data viewing for up to five clients (via USB 2.0, RS-232/RS-485 over Modbus, Ethernet)
- Connecting to accessory PCME network modules for additional I/Os and increased network robustness (refer to the controller specifications on page 4).

On-line Pulse screen



Sensor/chamber dust level Overview screen



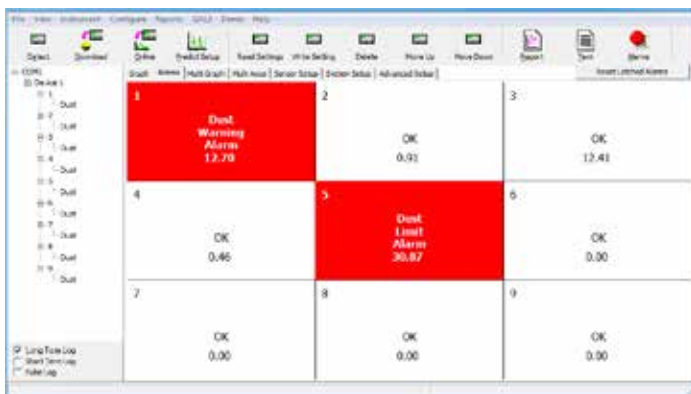
PRODUCT FEATURES

PC-ME DUST TOOLS OPTIONS

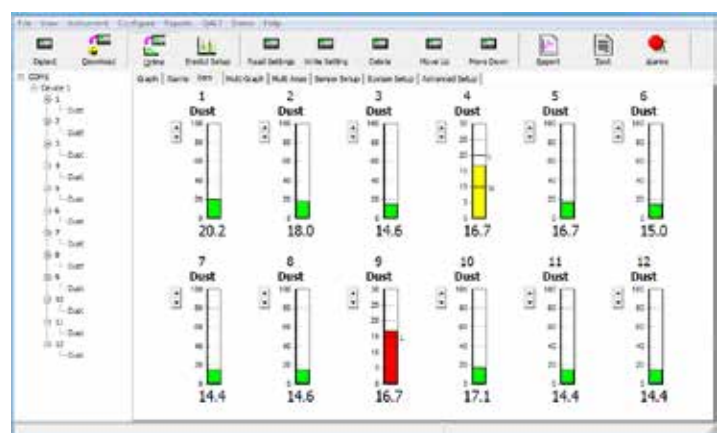
PC-ME DUST TOOLS is a powerful supporting software suite with functions that enable users to get the longest possible service life from their filters and minimise the risk of filter failure.

The software can be used in conjunction with the ProController for setting up and configuring the sensor network and for a range of different data viewing and recording functions.

Software Module	Description
Online	Real-time display of alarms and emissions data from the network of sensors.
Predict	Graphical analysis tool for locating failing and faulty bag filter media, using real-time data only.
System Set	Interface for configuring the settings of all sensors in the network, and a backup of sensor configuration files.
Data Download	Facility for downloading logged data (pulse emissions and alarms) from the ProController to PCs.
Automatic Download	Automated facility for downloading logged data from the ProController to PCs at user-configurable, timed intervals.
Data Viewer	Graphical tool for instantaneous and long-term analysis of trends in emissions data.
Predict Viewer	Full Predict functionality for logged data, in addition to real-time data.



PC-ME DUST TOOLS 'Online' module –
Overview display of dust levels and alarms for all compartments

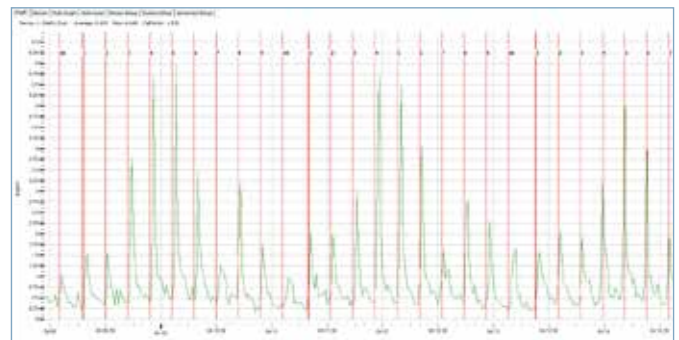


PC-ME DUST TOOLS 'Online' –
Bar graph display of alarms and dust levels for all compartments

FILTER DIAGNOSTICS

The advance warning of filter failure provided by the LEAK LOCATE 320 offers the following benefits to filter maintenance departments.

- Scheduled maintenance
- Reduced maintenance time
- Lower labour cost
- Reduced spare filter inventories
- Decreased use of filter media
- Decreased process downtime
- Reduced environmental emissions due to better filter control.



PC-ME DUST TOOLS 'Predict' – Line graph display of dust levels
and bag-row identifiers during an on-line cleaning sequence

On-line (Pulse Jet) Cleaning

For on-line cleaned bag filters, where the compartment continues to filter during the pulse cleaning process, the LEAK LOCATE 320 system will continuously monitor and display the emission trend profile of each compartment, both during and after the cleaning process.

Synchronising the LEAK LOCATE 320 network of sensors with the cleaning controller enables each dust emission peak to be associated with the particular bag row being cleaned. Using the PC-ME DUST TOOLS 'Predict' software option, the bag rows with the highest emission peaks can be identified to locate leaking and broken bags, and also to detect faulty valve operation.

The 'Predict Viewer' software option uses pulse-logged data so the historical emission profile of each compartment can be viewed over the lifetime of the filter. Slow changes in cleaning performance and deterioration of specific bag rows can be detected readily.

Off-line Cleaning

For off-line cleaned bag filters, where the compartment is closed during the pulse cleaning process, the LEAK LOCATE 320 system can be used to show leaking bags in compartments and monitor the overall efficiency of the baghouse, but not to locate specific bag-row failures.

SPECIFICATIONS

LEAK LOCATE 320

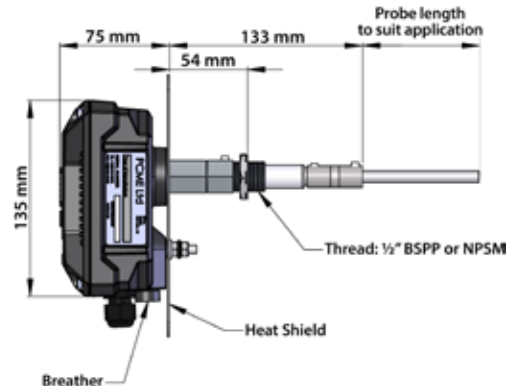
SENSOR OPTIONS AND SPECIFICATIONS

320 Sensor Options			Order Code
Flue Gas Temperature	-20 to +125°C -20 to +250°C	standard option	125C 250C
Rod Length	300 mm (std.) or 400, 500, 600, 800, 1000 mm	specify	RODxxxx
Rod Type	Stainless Steel Rod (½" lock nut stack connection)	standard	S
Sensor Connection	British Standard Pipe (BSP)	standard	BSPP or BSPT
	National Pipe (NP)	FoC option	NPSM or NPT
Air Purge	none	standard	0
	Air purge unit (½" BSPP or NPSM)	option	AP-BS/AP-NP
	Filter + Regulator assembly for purge fitting	option	FFR
Probe Check	none	standard option	0
	Manual initiation	option	MSC
Hazardous Zone Category	None	standard option	0
	ATEX Zone 22 (Cat. 3D)	option	X22

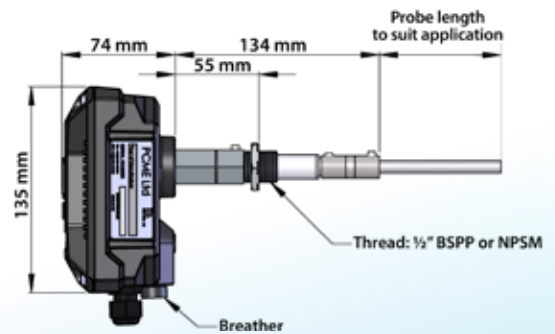
320 Sensor Specifications	
Ambient Temperature	-20°C to +50°C (-4°F to 122°F)
Enclosure Dimensions	W 111 x H 135 x D 75 mm (4.4 x 5.3 x 3 in.)
Power Supply Voltage	24V DC (from the control unit)
Current consumption	20mA

ProController Feature	Description
No. of Sensors/Channels	4-32 (1 sensor per chamber)
Advanced I/O	Ethernet (RJ45, 100Base T/Tx, 100 Mb/s) USB 2.0 (standard type A)
Data Logging	Capacity given for four sensors: <ul style="list-style-type: none"> Pulse log: 8 hours @ 1 s Alarm log: 500 entries
Advanced I/O	Ethernet (100Base-T/Tx, 100 Mb/s), USB 2.0 (type A, M:M)
Outputs	1x RS-485 (Modbus RTU) 1x RS-232 4x Relays (3A, @250V AC or 24V DC, configurable)
Inputs	4x Digital inputs 2x 4-20mA inputs
Enclosure Dimensions	W 390 x H 221 x 118 mm (15.4 x 8.7 x 4.6 in.)
Enclosure Protection Rating	IP66
Ambient Temperature	-20°C to +50°C (-4°F to 122°F)
Power Supply Voltage	85-265 V AC (50/60 Hz)
Current consumption	40W

High Temperature Sensor 250°C



Standard Sensor 125°C



SYSTEM OPTIONS AND ACCESSORIES

ProController	Order code
Accessories	IP65 Cable Mount ACCPRO-ETH-CONN
	USB 2.0 (standard A-to-A) cable ACCPRO-USB-LEAD
Net Modules	
ROM	Relay Output Module with 8x additional relay outputs ACCROM
AIM Digital	Auxiliary Input Module with 4x additional digital inputs ACCAIM
Network Spur	Spur for connecting 'spur-linked' sensor networks ACCSPUR
Power Supply Repeater	Voltage and signal boost for extended cable runs and large sensor networks ACCPWR

PC-ME DUST TOOLS Software Suite	Order code
Online	ONLINE
Predict	PREDICT
System Set	SYSSET
Data Downloader	DOWNLOAD
AutoDownload	AUTODOWN
Data Viewer	DATAVIEW
Predict View	PREDVIEW
Multi-user License (for 2 to 5 users)	SOFL-2<5
Multi-user License (for 6 to 10 users)	SOFL-6<10

Note: Further information related to product, options and order codes available on request from PCME Ltd..

ABOUT PCME LTD

As a progressive environmental Company, PCME specialises in particulate measurement for industrial processes. With a worldwide reputation for reliability, innovation and technological excellence, the Company produces under the trademark **envea™** equipment for concentration and mass monitoring for regulatory, environmental and process control requirements. A dedicated team of qualified application and sales engineers is always on hand and should be consulted in the selection and usage of the most suitable equipment for any particulate application.

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